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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/766,275	01/19/2001	Toshio Kobayashi	SHC0104	1331
7590 03/29/2004			EXAMINER	
Michael S Gzybowski			BOYD, JENNIFER A	
Butzel Long 350 South Main Street			ART UNIT	PAPER NUMBER
Suite 300			1771	<del></del>
Ann Arbor, MI	48104		DATE MAILED: 03/29/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

\	Application No.	Applicant(s)
	09/766,275	KOBAYASHI ET AL.
Office Action Summary	Examiner	Art Unit
	Jennifer A Boyd	1771
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet v	with the correspondence address
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a repl If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a bly within the statutory minimum of the will apply and will expire SIX (6) MC te, cause the application to become a	a reply be timely filed  nirty (30) days will be considered timely.  ONTHS from the mailing date of this communication.  ABANDONED (35 U.S.C. § 133).
Status		
1) Responsive to communication(s) filed on 29 L	December 2003.	
· —	s action is non-final.	
3) Since this application is in condition for allowa		
closed in accordance with the practice under	Ex parte Quayle, 1935 C.	.D. 11, 453 O.G. 213.
Disposition of Claims		•
4) Claim(s) <u>1-6</u> is/are pending in the application.  4a) Of the above claim(s) <u>4 and 5</u> is/are withd  5) Claim(s) is/are allowed.  6) Claim(s) <u>1-3 and 6</u> is/are rejected.  7) Claim(s) is/are objected to.  8) Claim(s) are subject to restriction and/	rawn from consideration.	
9) The specification is objected to by the Examin	ier.	
10)☐ The drawing(s) filed on is/are: a)☐ ac	cepted or b) objected t	o by the Examiner.
Applicant may not request that any objection to the		
Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the E		
Priority under 35 U.S.C. § 119		
a) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority documer 2. Certified copies of the priority documer 3. Copies of the certified copies of the priority application from the International Bures * See the attached detailed Office action for a list	nts have been received. Ints have been received in Ority documents have been au (PCT Rule 17.2(a)).	Application No en received in this National Stage
Attachment(s)	4) Interview	v Summary (PTO-413)
<ol> <li>Notice of References Cited (PTO-892)</li> <li>Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date</li> </ol>	Paper N	o(s)/Mail Date of Informal Patent Application (PTO-152)

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#### **DETAILED ACTION**

## Response to Amendment

- 1. The Applicant's Amendments and Accompanying Remarks, filed December 29, 2003, have been entered and have been carefully considered. Claims 1 and 6 are amended, claims 4 5 are withdrawn and claims 1 3 and 6 are pending. In view of Applicant's Arguments, the Examiner withdraws the 35 U.S.C. 102 (e) rejection of claims 1 3 and 6 as being unpatentable over copending application 09/613814 as set forth in paragraph 17 of the previous Office Action mailed October 9, 2003. In view of Applicant's Arguments, the Examiner withdraws the 35 U.S.C. 103(a) rejection of claim 6 as set forth in paragraph 18 of the previous Office Action mailed October 9, 2003; please note that the Examiner does not withdraw the rejection of claims 1 3 found in the same paragraph, only further elaborates the rejection. In view of Applicant's Arguments, the Examiner withdraws the provisional rejection of claims 1 3 and 6 under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1 30 of copending Application No. 09/613814 as detailed in paragraph 19 of the previous Office Action dated October 9, 2003. Despite these advances, the invention as currently claimed is not found to be patentable for reasons herein below.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

### **Double Patenting**

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- Claims 1-3 are provisionally rejected under the judicially created doctrine of 3. obviousness-type double patenting as being unpatentable over claims 1-30 of copending Application No. 09/613814 in view of Morman (US 5,681,645). Application 09/613814 teaches an elastic web having stretchability in two different directions and a fibrous, inelastic web being bonded together at bond regions but fails to teach that component fibers comprise ethylene/propylene copolymer containing ethylene at 0.5 - 10% by weight, ethylene/propylene/butene containing ethylene at 0.5 - 10% by weight and butene at 0.5 - 15%by weight, or a mixture thereof at 100 - 10% by weight. Morman describes multi-directional stretch composite elastic material comprising at least one sheet which is stretched and one necked (non-elastic) material, which are joined together in at least three locations corresponding to the instantly claimed binding spots (column 3, lines 30-45). Morman describes the non-elastic materials are nonwovens made of polyolefins and similar polymers including ethylene copolymers, propylene copolymers and butene copolymers (column 4, lines 44 - 64). It would have been obvious to one of ordinary skill in the art at the time the invention was made to create the non-elastic textile web of Strack with the copolymer combination of Morman motivated by the desire to improved resilience, stretch and recovery of the composite. It would have been obvious to one of ordinary skill in the art to optimize the amount of ethylene and polypropylene or ethylene, propylene and butene motivated by the desire to create fibers with high strength and flexibility.
- 4. Claim 6 is rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claim 1 of U.S. Patent No. 6,372,067 to Kobayashi et al. Although the conflicting claims are not identical, they are not patentably distinct from each other

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because the steps for making the composite sheet are almost the same except the instant application requires that the breaking extension is **at least 80%** and the instant application does not require that the first and second webs are bonded at a set of second bonding regions.

5. Claim 6 is rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claim 1 of U.S. Patent No. 6,531,014 to Kobayashi.

Although the conflicting claims are not identical, they are not patentably distinct from each other because the steps for making the composite sheet are almost the same except the instant application requires that the breaking extension is **at least 80%**.

#### Claim Rejections - 35 USC § 103

6. Claims 1 – 3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Strack et al. (US 5,681,645) in view of Morman (US 5,681,645).

Strack is directed to a laminate material with stretchability and recovery, breathability and barrier properties (Abstract).

As to claim 1, Strack teaches a laminate material comprising a non-woven web elastomeric web having at least one web of textile material discontinuously bonded to each side (Abstract). Strack describes the laminate with at least two textile webs, a non-elastic textile web with stretch and recovery characteristics, and a textile web with non-woven elastomeric web properties (column 5, lines 58 - 67). Strack describes the various kinds of elastomeric web materials such as HYTREL (column 6, lines 22-67). It should be noted that the Applicant only requires that the elastic sheet is stretchable in *at least one* of the two directions that are orthogonal to each other, therefore, HYTREL would meet the elongation requirements because it

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elongates at least in one direction as seen in the Product Specification. Strack describes the use of adhesive which laminates the webs together so that the elasticity of that the laminate will not be interfered, i.e., interfere with recoverability (column 9, lines 35-61). Strack describes that the laminate can be used as a garment with thermal insulation and a dirt barrier to protect the wearer, while having breathability for comfort (column 11, lines 42 - 46).

As to claim 2, it should be noted that Strack does not teach the use of propylene homopolymer in the component fibers which meets the Applicant's requirements of 0 % by weight.

As to claim 3, Strack teaches that the bonding temperature of the adhesive can reach 500 degrees F (column 10, lines 29 - 38), which would result in Applicant's "heat sealed".

Strack fails to teach that the component fibers of the sheet having inelastic stretchability comprises ethylene/propylene copolymer containing ethylene at 0.5 - 10% by weight, ethylene/propylene/butene containing ethylene at 0.5 - 10% by weight and butene at 0.5 - 15% by weight, or a mixture thereof at 100 - 10% by weight as required by claim 1.

Morman describes multi-directional stretch composite elastic material comprising at least one sheet which is stretched and one necked (non-elastic) material, which are joined together in at least three locations corresponding to the instantly claimed binding spots (column 3, lines 30-45). Morman describes the non-elastic materials are nonwovens made of polyolefins and similar polymers including ethylene copolymers, propylene copolymers and butene copolymers (column 4, lines 44 - 64).

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It would have been obvious to one of ordinary skill in the art at the time the invention was made to create the non-elastic textile web of Strack with the copolymer combination of Morman motivated by the desire to improved resilience, stretch and recovery of the composite.

As to claim 1, Strack in view of Morman discloses the claimed invention except for that the inelastic material comprises ethylene/propylene copolymer containing ethylene at 0.5 - 10%by weight, ethylene/propylene/butene containing ethylene at 0.5 - 10% by weight and butene at 0.5 - 15% by weight, or a mixture thereof at 100 - 10% by weight. It should be noted that the amount of ethylene or ethylene and butene is a result effective variable. For example, as the amount of ethylene increases, the material possess more characteristics similar to ethylene, etc. It would have been obvious to one having ordinary skill in the art at the time the invention was made to create the inelastic material comprising ethylene/propylene copolymer containing ethylene at 0.5 - 10% by weight, ethylene/propylene/butene containing ethylene at 0.5 - 10% by weight and butene at 0.5 - 15% by weight, or a mixture thereof at 100 - 10% by weight since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. In re Boesch, 617 F.2d 272, 205 USPQ 215 (CCPA 1980). In the present invention, one would have been motivated to optimize the amounts of ethylene or the amounts of ethylene and butene in order to have a properly strong and resilient composite web.

## Response to Arguments

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Applicant's arguments filed December 29, 2003 concerning the USC 103(a) rejection of 7.

claims 1 – 3 as being unpatentable over Strack et al. (US 5,681,645) in view of Morman (US

5,681,645) have been fully considered but they are not persuasive.

As to Applicant's Arguments concerning the combination of Strack in view of Morman, 8.

the Examiner has rephrased the rejection above to clarify the art rejection.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Jennifer A Boyd whose telephone number is 571-272-1473. The

examiner can normally be reached on Monday thru Friday (8:30am - 6:00pm).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Terrel Morris can be reached on 571-272-1478. The fax phone number for the

organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent

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system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Jennifer Boyd

March 19, 2004

July Boyd

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**Primary Examiner** Tech Center 1700